

CONFIDENTIAL

~~SECRET~~


2-100 file

July 1, 1958



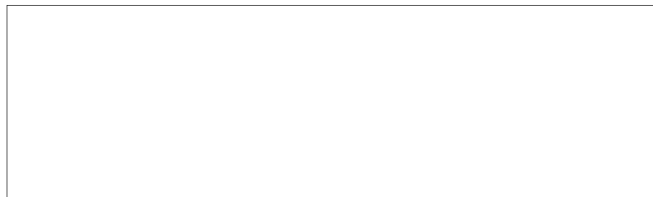
25X1

Dear

 *///*

25X1

In reference to our meeting Monday, June 30, 1958 future proposals should be mailed to the following address.



25X1

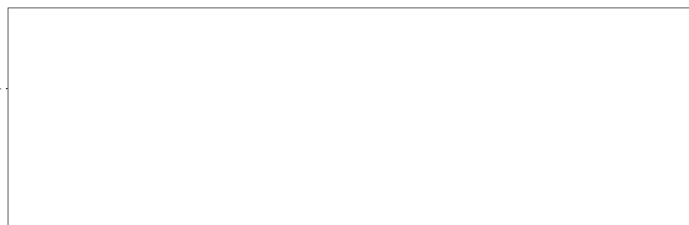
Yours truly,



25X1

:dm

~~SECRET~~



25X1

INTEROFFICE MEMORANDUM

June 30, 1958

To:

From:

SUBJECT: EP-3006.02 QUOTATION FOR FIVE (5) SETS OF DOORS FOR
 C-54 AIRCRAFT

25X1

.

1. We have prepared a quotation for furnishing 5 modification kits each of which will provide for the installation of a set of double inward opening doors to replace the present cargo door in the aft portion of the C-54 aircraft. The doors will be manually operated and would be supported by a set of overhead rails and rollers which would carry the doors inward and upward so that they are positioned overhead when opened. In preparing this quote, we made a cursory examination of the C-54 and prepared the very preliminary layout attached hereto. This generally defines a way of accomplishing the job. The actual design will be determined during the initial part of the proposed program and after more detail information on the aircraft is obtained.

2. Our estimated schedule for this work is as follows:

 Engineering and preparation of drawings - 2 months

 Delivery of first kit - 3 months after release of
 drawings

 Delivery of 4 additional kits - 1 per month after
 completion of first
 kit

3. Our estimated cost for accomplishing this work is as follows:

 Design a double inward opening door to replace
 the present cargo door on the C-54 aircraft and
 manufacture 5 kits to include the doors, operating
 mechanisms and supporting structure. These kits
 will permit ready installation in the field.

Total Estimated Cost	\$59,849.37
Fixed Fee	4,180.00
CPFF	\$64,029.37

Page 2

IOM, [] dated 6-30-58

25X1

.

4. In order to accomplish this work we will require pertinent drawings for the C-54 being modified. In addition, it would be highly desirable to inspect one or more of the aircraft to be modified and to obtain a copy of the stress reports covering the present door and the surrounding structure.

— [] —

25X1

djm

- Attachments:
1. Layout of doors.
 2. Cost Analysis EP-3006.02.

TITLE C-54 CARGO DOOR MODIFICATIONSheet 1COST ANALYSIS EP 300602of 1

ITEM NO. DESCR.	INWARD OPENING DOORS (5 SETS)							
COST ELEMENT	HRS. & RATE	DOLLARS	HRS. & RATE	DOLLARS	HRS. & RATE	DOLLARS	HRS. & RATE	DOLLARS
Engineering Labor	Hrs. 2087 Rate 3.58	7471.46	Hrs. Rate		Hrs. Rate		Hrs. Rate	
Engineering Overhead	Rate 80%	5977.17	Rate %		Rate %		Rate %	
Manufacturing Labor	Hrs. 7054 Rate 2.31	16,299.74	Hrs. Rate		Hrs. Rate		Hrs. Rate	
Manufacturing Overhead	Rate 105%	17,109.48	Rate %		Rate %		Rate %	
Tool Labor	Hrs. 370 Rate 3.00	1,110.00	Hrs. Rate		Hrs. Rate		Hrs. Rate	
Tool Overhead	Rate 105%	1,165.50	Rate %		Rate %		Rate %	
Tool Material		250.00						
Subcontract								
Material & Purch. Parts		2,540.00						
Direct Charges		2,000.00						
Cost Excluding G&A		53,918.35						
G & A	11 %	5931.02	%		%		%	
Total Estimated Cost		59,849.37						
FF FF	%	4,180.00	%		%		%	
CPFF CPFF		64,029.37						
Unit Price								
Extended Price or CPFF								

Submitted to _____

Prepared by _____

Customer's Prop. Ref. _____

Checked by _____

AAInc. Prop. Letter _____

Approved by _____

Date 6-27-58 25X1Date 6-27-58

Date _____